

## InvisiPac™ Feed Wand

3A5057A

EN

*For feeding adhesives to the InvisiPac Hot Melt Delivery System.  
For professional use only.*

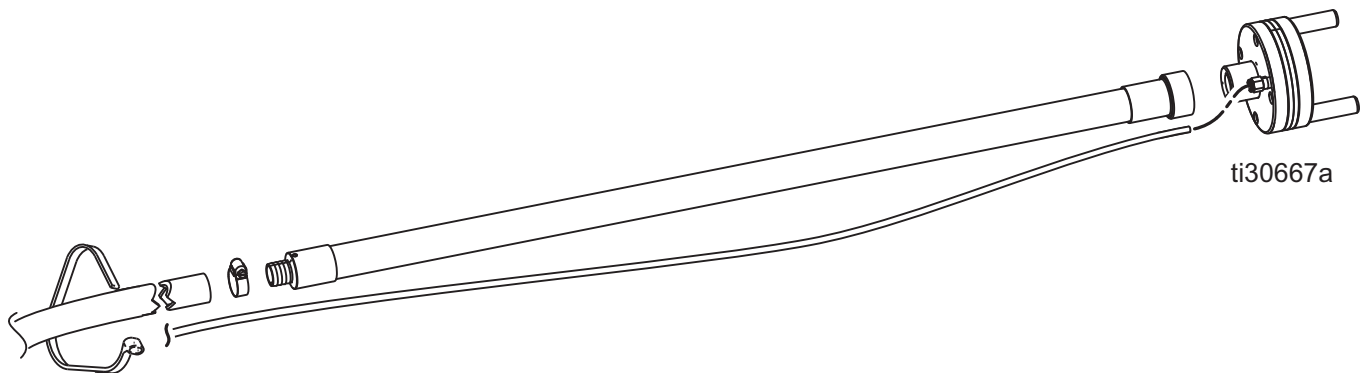


### Important Safety Instructions

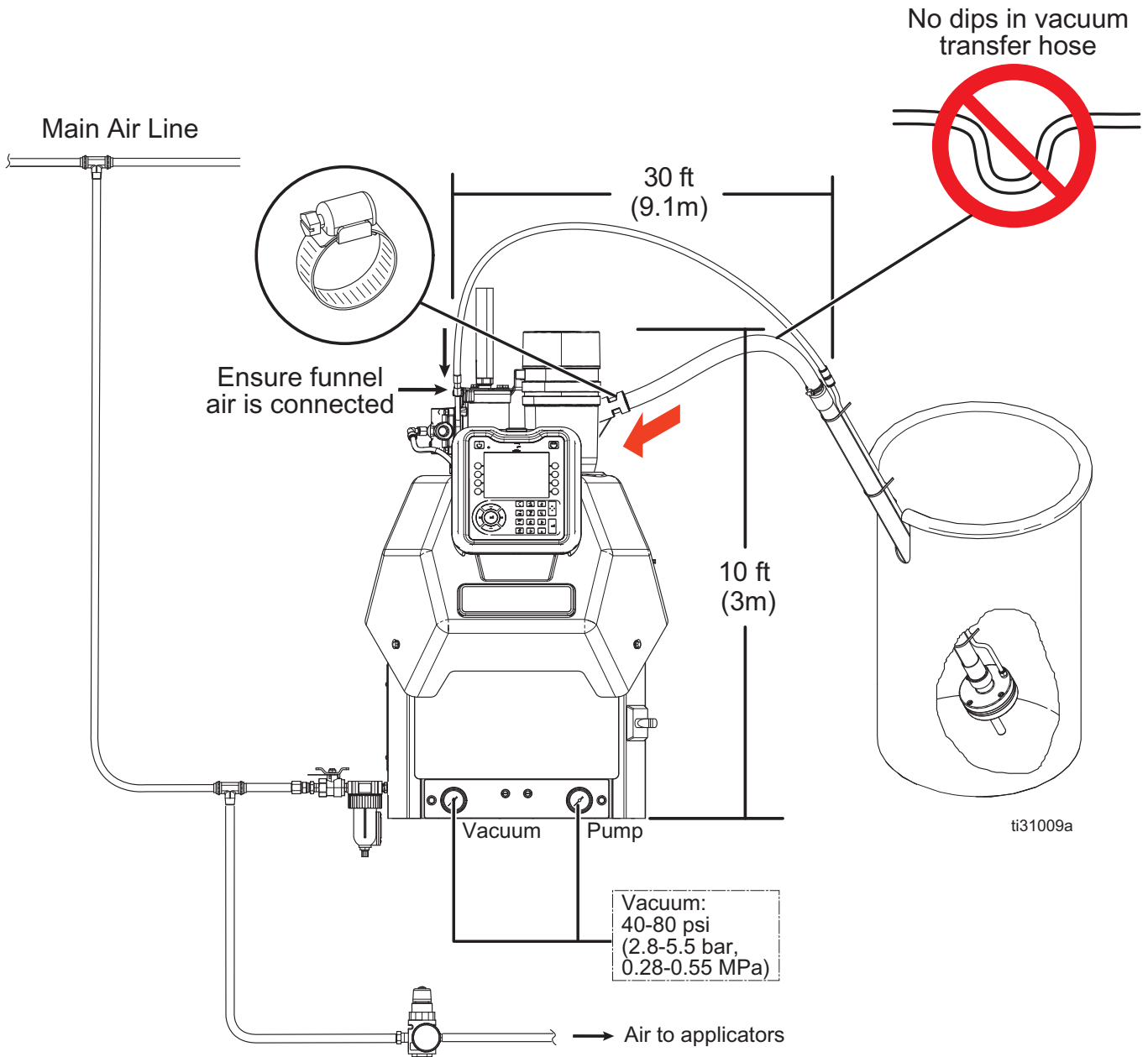
Read all warnings and instructions in this manual and in the InvisiPac Hot Melt Delivery System manual. Save all instructions.

### Feed Kit 24N957

(Includes 10 feet of vacuum tube and 10 feet of 3/8 in. air tube)

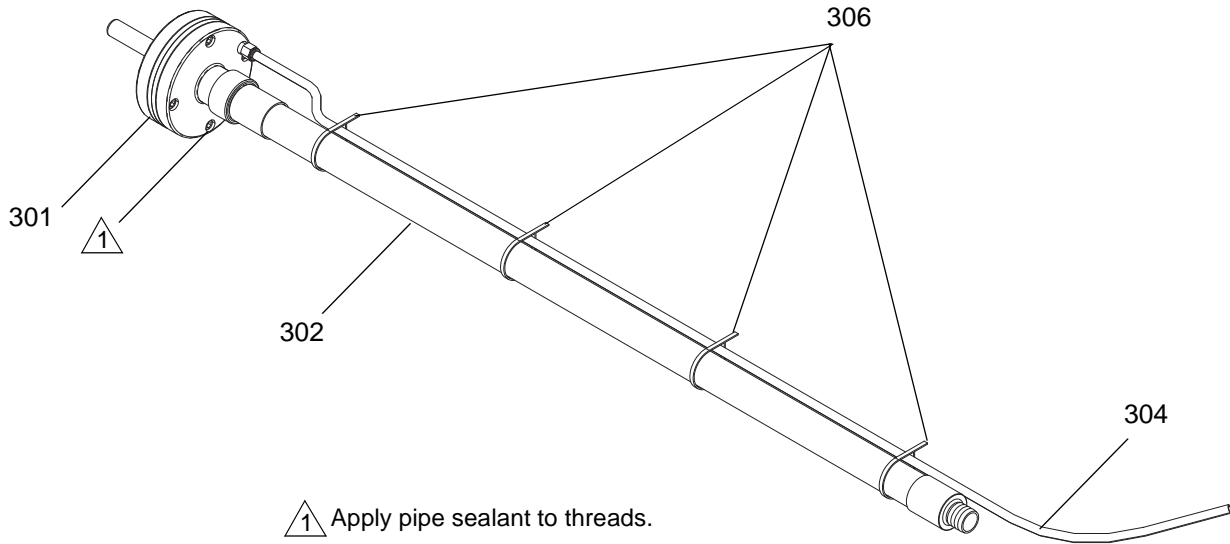


# Installation



**NOTE:** See the system manual for required system installation settings.

# Parts



Ref.	Part	Description	Qty.
301	24P861	SHAKER	1
302	24N954	TUBE, steel	1
303	-----	TUBE, clear PVC, 1.3 in. (33 mm) OD (not shown)	10
304	-----	HOSE, nylon, 3/8 in. OD, 250 psi (1.7 MPa, 17 bar)	15.5
305	125370	CLAMP, hose, dia. 11/16 to 1-1/2 in.	3
306	125871	TIE, cable, 7.50 in. (190 mm) (not shown)	4

----- *Not for sale*

† 30 ft (9.1 m) Feed Hose Kit 24R043 also available  
(purchase separately). Kit also includes two hose clamps.

‡ Included in Tubing Kit 24V544.

**NOTE:** Shaker Grounding Kit 24R708 (purchase separately) also available. Kit includes a grounding wire assembly, and a screw and washer for installing on the shaker tube (301).

## Accessories

Part	Description
24R043	30 ft feed hose kit, includes hose clamp (2) clear PVC tube (30 ft), 3/8 in. nylon hose (34 ft), cable tie (10)

## Technical Specifications

Vacuum Transfer Specifications		
	US	Metric
Maximum Vacuum Transfer Hose Length	30 ft	9.1 m
Maximum Vacuum Transfer Hose Maximum Vertical Rise	10 ft	3.0 m
Vacuum Transfer Operating Pneumatic Pressure Range (set with regulator on front of system)	40-100 psi	280-690 kPa (2.8-6.9 bar)
Vacuum Transfer Air Consumption at 40 psi (280 kPa, 2.8 bar)	9.5 scfm (intermittent duty; 4% at 25 lb/hr)	16.1 scmh (intermittent duty; 4% at 11.3 kg/hr)
Vacuum Transfer Air consumption at 80 psi (550 kPa, 5.5 bar)	17.2 scfm (intermittent duty; 4% at 25 lb/hr)	29.2 scmh (intermittent duty; 4% at 11.3 kg/hr)



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